Product Bulletin

GF 204

FLEXIBLE GLOSS WHITE PVC

REMOVABLE ADHESIVE

GF 204 is a 3-mil premium white gloss flexible calendared vinyl film coated with 200-4982 removable acrylic pressure sensitive adhesive laminated to a 90# layflat liner. This film is designed to accept a variety of solvent-based inkjet and UV curable inks common to wide format digital printing systems.

Applications

GF 204 is designed for temporary interior or exterior signage, decals, nameplates, die-cut letters and point-of-purchase displays. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces.

Thickness

Film	3.0 mils.
Adhesive	.8 to 1.0 mils.
Liner	6.7 mils.

(Thickness variance +/- 10%)

Dimensional Stability

Good.

Temperature Ranges

Minimum application temperature is +40°F.
Service temperature is -40°F to +180°F.

Expected Exterior Exposure

Removable up to 1 year under normal conditions.

Adhesion

To glass	5 to 15 oz. /in.
To standard test panels	5 to 15 oz. /in.

Tested according to PSTC-1 with 24-hour dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.

Water Resistance

Good.
Test if immersed.

Humidity Resistance

Good.

Solvent Resistance

Good

Storage Stability

6 months shelf life when stored at 70°F and 50% relative humidity.

Product Codes

204-30	(30” X 150’ roll)
204-54	(54” X 150’ roll)
204-60	(60” X 150’ roll)

Recommendations

Completely evaporate inkjet solvents before application. Failure to do so may facilitate solvent penetration resulting in vinyl degradation.

General FORMULATIONS

Manufacturers of Pressure Sensitive Films

309 S. Union • P.O. Box 158 • Sparta, Michigan 49345 • (616) 887-7387 • (800)253-3664 • FAX (616)887-0537
Web Site: www.generalformulations.com • e-mail: info@generalformulations.com

We believe the information on this product to be accurate. However, since we cannot anticipate or control the conditions under which this information or our products may be used, we cannot guarantee results obtained through their use. Tests of our products should be made by users to determine the suitability of these products for a specific purpose. The products are sold without warranty, either express or implied. The purchaser should refer to General Formulations, Inc’s Price List for Terms and Conditions or Sale, Including Disclaimer of Warranties and Limitation of Liability.